

Application and Care Instructions for PENNTRANS® Heat Transfers

APPLICATION



TIME

INDUSTRIAL: 12-15 seconds

HOME: 5-10 seconds

TEMPERATURE

INDUSTRIAL

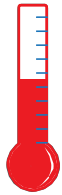
320° F for 15 seconds

360° F for 12 seconds

HOME

285° F for 10 seconds

320° F for 5 seconds



PRESSURE

INDUSTRIAL: 65-80 PSI

HOME: 65-80 PSI



PEEL WARM

Sit for 5 seconds before removing carrier film



APPLICATION SETTINGS

All application parameters are based on fabric composition, color, type of heat seal machine being used and expected wash results. The settings to the left are for guidance only and no guarantee is given.

HEAT PRESS

A digital temperature controller is advised to be used. Heat press must be calibrated daily. An outline may appear when transfer is applied. The outline will disappear after 1st wash.

WASH TEST

When bonding transfers, it may look bonded but fail in wash tests if bonding parameters to the left are not followed. A bonded transfer must set and cure for 36 hours prior to washing.

STORAGE

Penn Trans® Transfers must be stored in a cool, dry place out of direct sunlight.

Please Note: This information is a suggested guideline only. Penn Emblem makes no representation concerning accuracy of data. This product, like any other, should be tested by the user thoroughly under end user conditions to ensure the product meets the particular requirements. Independent results may vary. CONTACT PENN EMBLEM AT 1.800.793.7366 FOR ADDITIONAL TECHNICAL SUPPORT



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CARE INSTRUCTIONS



Cold or Warm Water



Do Not Iron Directly on Transfer



Turn garment inside out before washing



Check with your dry cleaner before dry cleaning garments with transfers



Tumble Dry Low or Flat



No Bleach