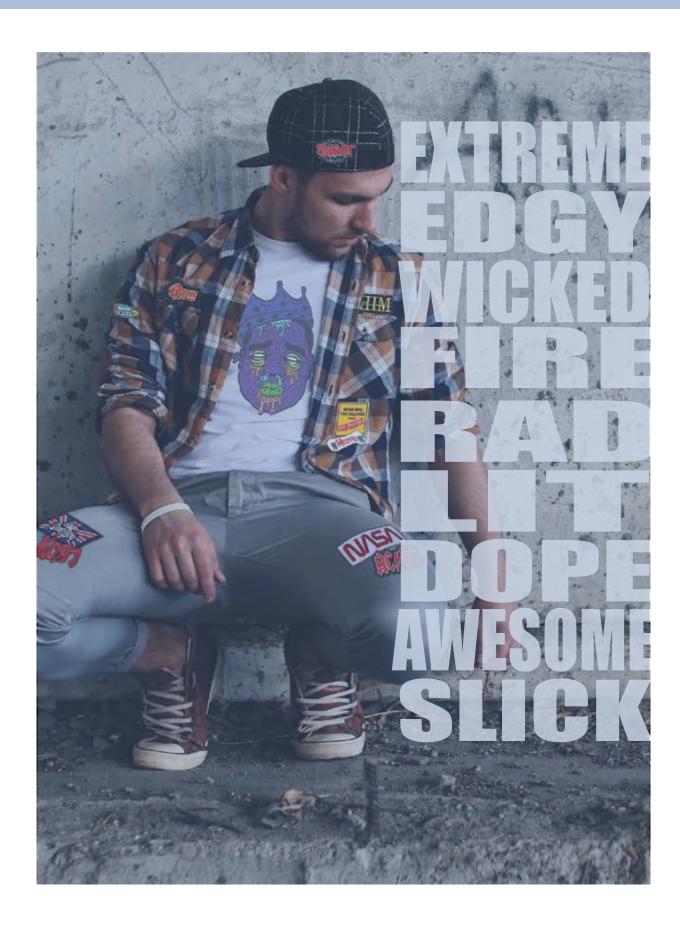
# 2021 LOOKBOOK











### FLEXIBLE



## PENNFLEX® Metallic

Exceeds standard emblem expectations with it's high definition, lightweight and flexible design.

### MIX



## LEATHER PATCHES

Penn Emblem Leather emblems are the timeless, classic, rustic addition for your hats, jackets, bags, and more.

### DYNAMIC



## PENNFLEX® Matte

A sophisticated, polyurethane emblem that creates a superior, three-dimensional effect for any design.

## CUT-OUTS



### PENNBRODIERY® APPLIQUÉ

These emblems have a similar appearance to direct embroidery with the ability to have cut outs within the emblem itself.





## PENN PRODUCTS





## **TACKLE TWILL**

With multiple layers of fabric, a three-dimensional effect is delivered for the staple appearance of a letterman jacket, spirited backpack, and more.

BOLD



## PENNTRANS®

An etched, micro-suede emblem that utilizes the latest laser technology to provide high quality detail.





## DYE-SUBLIMATION

Utilize the latest print technologies to produce bright, vivid colors with fine detail, while also being suitable for a wide variety of fabrics and sub straights.

INTRICATE



### **PENNWEAVE®**

Recreate intricate artwork with a similar effect to direct embroidery that is more durable and lightweight.









# PENNBROIDERY® APPLIQUÉ





## TACKLE TWILL

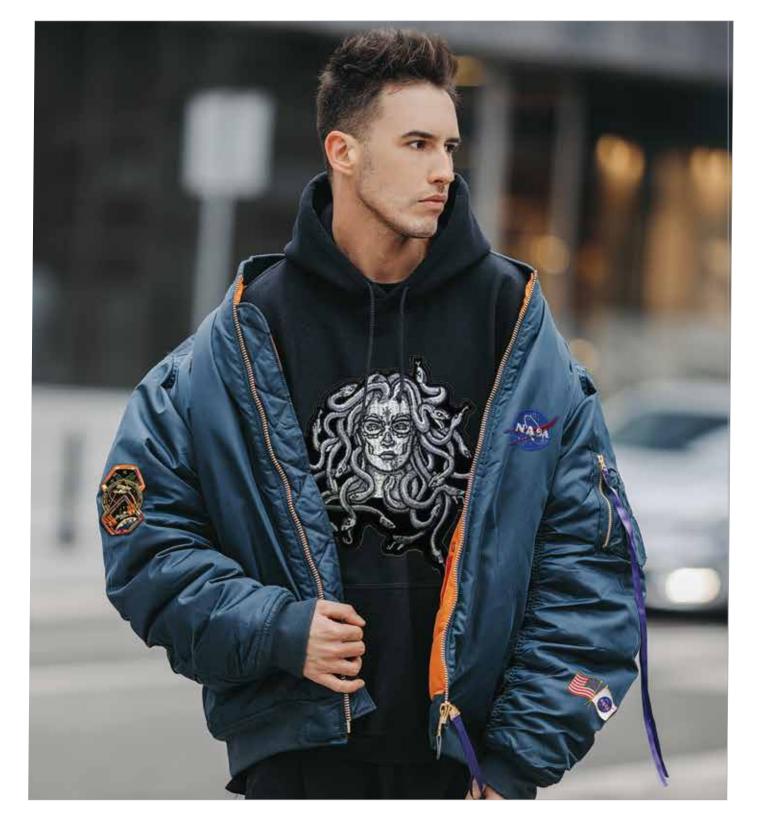


















## Penn Flex<sup>™</sup>Logo

Price Chart

### **Metallic Finish**

Quantity	Up to 1"	1.01"-1.50"	1.51"-2.00"	2.01"-2.50"	2.51"-3.00"	3.01"-3.50"	3.51"-4.00"
50-100	\$1.34	\$1.83	\$2.53	\$3.37	\$4.53	\$5.85	\$7.43
101-250	\$1.03	\$1.41	\$1.94	\$2.54	\$3.40	\$4.38	\$5.54
251-500	\$1.01	\$1.38	\$1.88	\$2.46	\$3.29	\$4.25	\$5.37
501-750	\$0.99	\$1.31	\$1.83	\$2.39	\$3.19	\$4.11	\$5.19
751-1,000	\$0.95	\$1.30	\$1.77	\$2.31	\$3.09	\$3.97	\$5.02
1,001-1,750	\$0.92	\$1.27	\$1.75	\$2.28	\$3.04	\$3.81	\$4.59
1,751-2,500	\$0.91	\$1.25	\$1.72	\$2.23	\$2.98	\$3.71	\$4.57
2,501-3,750	\$0.88	\$1.20	\$1.67	\$2.18	\$2.89	\$3.61	\$4.46
3,751-5,000	\$0.87	\$1.19	\$1.63	\$2.11	\$2.82	\$3.56	\$4.37
5,001-7,500	\$0.84	\$1.13	\$1.58	\$2.06	\$2.74	\$3.53	\$4.32
7,501-10,000	\$0.81	\$1.12	\$1.55	\$2.00	\$2.66	\$3.43	\$4.16
10,001-17,500	\$0.80	\$1.10	\$1.52	\$1.96	\$2.61	\$3.37	\$4.24

\*Includes Heat Seal Backing (can be heat applied or sewn on)

#### **Matte Finish**

Quantity	Up to 1"	1.01"-1.50"	1.51"-2.00"	2.01"-2.50"	2.51"-3.00"	3.01"-3.50"	3.51"-4.00"	
50-100	\$1.31	\$1.77	\$2.45	\$3.29	\$4.36	\$5.57	\$7.01	
101-250	\$1.03	\$1.38	\$1.89	\$2.52	\$3.30	\$4.20	\$5.27	
251-500	\$1.00	\$1.33	\$1.84	\$2.44	\$3.21	\$4.08	\$5.10	
501-750	\$0.95	\$1.30	\$1.78	\$2.37	\$3.11	\$3.95	\$4.94	
751-1,000	\$0.94	\$1.27	\$1.73	\$2.29	\$3.01	\$3.82	\$4.79	
1,001-1,750	\$0.92	\$1.24	\$1.71	\$2.26	\$2.97	\$3.77	\$4.59	
1,751-2,500	\$0.91	\$1.22	\$1.67	\$2.21	\$2.92	\$3.64	\$4.62	
2,501-3,750	\$0.88	\$1.20	\$1.64	\$2.16	\$2.84	\$3.59	\$4.50	
3,751-5,000	\$0.87	\$1.17	\$1.61	\$2.09	\$2.76	\$3.51	\$4.38	
5,001-7,500	\$0.84	\$1.13	\$1.56	\$2.04	\$2.70	\$3.42	\$4.27	
7,501-10,000	\$0.83	\$1.11	\$1.53	\$1.98	\$2.63	\$3.32	\$4.15	
10,001-17,500	\$0.80	\$1.09	\$1.50	\$1.94	\$2.57	\$3.27	\$4.07	
*Includes Heat Seal Bo	ncludes Heat Seal Backing (can be heat applied or sewn on) 8.10.20							

1 Time Fees	Cost	Size Calculated: Height + Width / 2 (round up)
3D Simulation	\$35.00	
Mold (includes 3 physical samples)	\$160.00	Lead Time
Simulation Edit	\$35.00	Electronic Simulation: 4-5 days
(Change to texture, shape, size, art, font size, etc)		Mold: 4-5 days (after approved simulation)
		Production: 5-7 days (under 2000 pcs)
Add Ons (Backing)	Cost	
Hook & Loop Velcro (non separated elements)	\$1.50 each	Additional Information
Pressure Sensitive (non separated elements)	\$0.25 each	Home Laundry Only (Not IL or Dry Clean)
Poly Twill (required if being applied to caps)	1.50 each	Vector Art Required (or Hi-Res artwork)

Fulfillment Size Recommendations Cost

Heatpressing onto Garments/Bags/Caps \$1.50 per application Caps Max size 2.375"H



Embroidered / Handcut Emblem

	Up to 99% Coverage																
Quantity	up to 1"	1.01 - 1.5"	1.51 - 2"	2.01 - 2.5"	2.51 - 3"	3.01 - 3.5"	3.56 - 4"	4.01 - 4.5"	4.51 - 5"	5.01 - 5.5"	5.51 - 6"	6.01 - 6.5"	6.51 - 7"	7.01 - 7.5"	7.51 - 8"	8.01 - 8.5"	8.56 - 9"
25-49	\$ 3.45	\$ 3.81	\$ 3.99	\$ 4.13	\$ 4.36	\$ 5.20	\$ 5.65	\$ 6.93	\$ 8.20	\$ 9.32	\$ 10.16	\$ 14.84	\$ 17.20	\$ 19.93	\$ 20.38	\$ 22.07	\$ 22.70
50-99	\$ 1.39	\$ 1.50	\$ 1.64	\$ 2.10	\$ 2.54	\$ 2.99	\$ 3.27	\$ 4.00	\$ 4.78	\$ 5.53	\$ 6.39	\$ 7.80	\$ 8.51	\$ 9.86	\$ 11.42	\$ 11.88	\$ 12.27
100-199	\$ 0.88	\$ 0.98	\$ 1.06	\$ 1.29	\$ 1.64	\$ 1.87	\$ 2.22	\$ 2.54	\$ 3.06	\$ 3.53	\$ 4.08	\$ 5.12	\$ 5.42	\$ 6.27	\$ 7.27	\$ 7.92	\$ 8.94
200-299	\$ 0.69	\$ 0.76	\$ 0.82	\$ 0.98	\$ 1.27	\$ 1.45	\$ 1.63	\$ 1.96	\$ 2.36	\$ 2.73	\$ 3.15	\$ 3.76	\$ 4.18	\$ 4.83	\$ 5.59	\$ 7.11	\$ 7.69
300-499	\$ 0.61	\$ 0.65	\$ 0.69	\$ 0.87	\$ 1.11	\$ 1.29	\$ 1.59	\$ 1.79	\$ 2.08	\$ 2.40	\$ 2.76	\$ 3.42	\$ 3.66	\$ 4.22	\$ 4.88	\$ 5.85	\$ 6.09
500-999	\$ 0.53	\$ 0.56	\$ 0.62	\$ 0.79	\$ 1.00	\$ 1.13	\$ 1.31	\$ 1.57	\$ 1.77	\$ 2.04	\$ 2.34	\$ 2.93	\$ 3.09	\$ 3.59	\$ 4.14	\$ 5.62	\$ 6.01
1000-1999	\$ 0.47	\$ 0.51	\$ 0.55	\$ 0.72	\$ 0.90	\$ 1.01	\$ 1.14	\$ 1.35	\$ 1.61	\$ 1.67	\$ 2.12	\$ 2.54	\$ 2.81	\$ 3.25	\$ 3.74	\$ 5.05	\$ 5.37
2000-2999	\$ 0.46	\$ 0.50	\$ 0.54	\$ 0.71	\$ 0.89	\$ 1.00	\$ 1.13	\$ 1.34	\$ 1.60	\$ 1.66	\$ 2.11	\$ 2.53	\$ 2.80	\$ 3.24	\$ 3.73	\$ 5.04	\$ 5.36
	100% Coverage																
Quantity	up to 1"	1.01 - 1.5"	1.51 - 2"	2.01 - 2.5"	2.51 - 3"	3.01 - 3.5"	3.56 - 4"	4.01 - 4.5"	4.51 - 5"	5.01 - 5.5"	5.51 - 6"	6.01 - 6.5"	6.51 - 7"	7.01 - 7.5"	7.51 - 8"	8.01 - 8.5"	8.56 - 9"
25-49	\$ 3.91	\$ 4.02	\$ 4.22	\$ 4.51	\$ 5.41	\$ 6.48	\$ 7.88	\$ 9.46	\$ 10.35	\$ 11.06	\$ 17.80	\$ 21.02	\$ 24.75	\$ 25.85	\$ 27.60	\$ 29.22	\$ 31.84
50-99	\$ 1.56	\$ 1.72	\$ 2.14	\$ 2.61	\$ 3.12	\$ 3.73	\$ 4.54	\$ 5.44	\$ 6.40	\$ 7.54	\$ 8.97	\$ 10.21	\$ 12.03	\$ 14.18	\$ 15.20	\$ 16.01	\$ 16.55
100-199	\$ 1.02	\$ 1.12	\$ 1.33	\$ 1.74	\$ 1.99	\$ 2.38	\$ 2.88	\$ 3.45	\$ 4.06	\$ 4.77	\$ 5.77	\$ 6.45	\$ 7.59	\$ 8.95	\$ 10.21	\$ 11.12	\$ 11.62
200-299	\$ 0.81	\$ 0.88	\$ 1.04	\$ 1.35	\$ 1.54	\$ 1.78	\$ 2.22	\$ 2.66	\$ 3.12	\$ 3.67	\$ 4.23	\$ 4.95	\$ 5.83	\$ 6.87	\$ 7.76	\$ 9.13	\$ 9.63
300-499	\$ 0.66	\$ 0.71	\$ 0.92	\$ 1.10	\$ 1.23	\$ 1.52	\$ 1.74	\$ 2.26	\$ 2.64	\$ 3.12	\$ 4.06	\$ 4.20	\$ 4.94	\$ 5.82	\$ 6.91	\$ 7.12	\$ 7.80
500-999	\$ 0.60	\$ 0.64	\$ 0.76	\$ 0.96	\$ 1.09	\$ 1.33	\$ 1.54	\$ 1.87	\$ 2.19	\$ 2.57	\$ 3.23	\$ 3.46	\$ 4.07	\$ 4.79	\$ 6.35	\$ 6.74	\$ 7.34
1000-1999	\$ 0.52	\$ 0.56	\$ 0.69	\$ 0.86	\$ 1.02	\$ 1.21	\$ 1.43	\$ 1.70	\$ 1.99	\$ 2.34	\$ 2.95	\$ 3.14	\$ 3.69	\$ 4.34	\$ 5.36	\$ 5.64	\$ 6.14
2000-2999	\$0.51	\$0.55	\$0.68	\$0.85	\$1.01	\$1.20	\$1.42	\$1.69	\$1.98	\$2.33	\$2.94	\$3.13	\$3.68	\$4.33	\$5.35	\$5.63	\$6.13
	Backing Add on Charges																
Backings	up to 1"	1.01 - 1.5"	1.51 - 2"	2.01 - 2.5"	2.51 - 3"	3.01 - 3.5"	3.56 - 4"	4.01 - 4.5"	4.51 - 5"	5.01 - 5.5"	5.51 - 6"	6.01 - 6.5"	6.51 - 7"	7.01 - 7.5"	7.51 - 8"	8.01 - 8.5"	8.56 - 9"
Velcro (1 side)	\$0.40	\$0.40	\$0.40	\$0.40	\$0.50	\$0.50	\$0.50	\$0.50	\$0.60	\$0.60	\$0.60	\$0.60	n/a	n/a	n/a	n/a	n/a
Velcro (2 sides)	\$0.80	\$0.80	\$0.80	\$0.80	\$1.00	\$1.00	\$1.00	\$1.00	\$1.20	\$1.20	\$1.20	\$1.20	n/a	n/a	n/a	n/a	n/a
Pressure Sens.	\$0.12	\$0.12	\$0.12	\$0.12	\$0.18	\$0.18	\$0.18	\$0.18	\$0.24	\$0.24	\$0.24	\$0.24	\$0.30	\$0.30	\$0.30	\$0.30	\$0.30

| S0.12 | 30.14 | ...
| (Width + Height) / 2 = size for price (round up) | Additional Charges | Additional Colors (over 7) | S0.15 per color | Metallic Threads | 20% per color | S0.15 | S0.1 Product Guidelines

Min Emblem Size

Max Emblem Size Size Calculated Change of Base Material Felt 25%
Leather Call for Quote
Glitter Call for Quote
Reflective Call for Quote
Hi-Vis Call for Quote 1"W x 1"H 25"W x 28"H 4mm Height Free Setup
Below 5": \$60.00 (includes 2 pieces)
Above 5": \$80.00 (includes 2 pieces) Set up Charge Sample Charge Min Font Size Barcode or UPC Barcode & Polybag \$0.10 \$0.25 \$0.10 Call for Quote Lettering Only (Name Patches) Sample Lead Time 5-7 business days
Production Lead Time 10-12 business days Button Loop Puff Embroidered Block Font Script Font

Up to 7 colors, Poly Twill Base, Heat-Sealed Backing, Merrow or Stitched Border







Woven Emblems
Price Chart

Quan ty	up to 1"	1.01 - 1.5"	1.56 - 2"	2.01 - 2.5"	2.56 - 3"	3.01 - 3.5"	3.56 - 4"	4.01 - 4.5"	4.56 - 5"	5.01 - 5.5"	5.56 - 6"	6.01 - 6.5"	6.56 - 7"	7.01 - 7.5"
25-49	\$4.20	\$4.39	\$4.52	\$5.04	\$5.16	\$6.36	\$7.21	\$7.96	\$8.76	\$9.64	\$10.60	\$11.24	\$11.87	\$12.51
50-99	\$2.65	\$3.06	\$3.39	\$3.41	\$3.59	\$3.69	\$3.99	\$4.39	\$4.86	\$5.32	\$5.82	\$6.27	\$6.72	\$7.19
100-199	\$1.83	\$1.99	\$2.30	\$2.37	\$2.42	\$2.52	\$2.53	\$2.81	\$3.11	\$3.42	\$3.73	\$4.32	\$4.74	\$5.16
200-299	\$1.28	\$1.47	\$1.71	\$1.76	\$1.87	\$2.18	\$2.21	\$2.29	\$2.51	\$2.78	\$3.03	\$3.50	\$3.90	\$4.30
300-499	\$1.09	\$1.17	\$1.33	\$1.36	\$1.59	\$1.61	\$1.65	\$1.71	\$1.91	\$2.14	\$2.38	\$2.92	\$3.27	\$3.63
500-999	\$0.92	\$1.10	\$1.20	\$1.24	\$1.38	\$1.44	\$1.57	\$1.68	\$1.90	\$2.08	\$2.25	\$2.76	\$3.11	\$3.47
1000-1999	\$0.79	\$0.87	\$1.07	\$1.09	\$1.21	\$1.26	\$1.49	\$1.64	\$1.71	\$1.88	\$2.12	\$2.59	\$2.93	\$3.28
2000-4999	\$0.53	\$0.72	\$0.89	\$0.92	\$1.11	\$1.15	\$1.23	\$1.40	\$1.50	\$1.81	\$2.02	\$2.49	\$2.83	\$3.18
5000-9999	\$0.44	\$0.56	\$0.68	\$0.78	\$0.90	\$1.02	\$1.12	\$1.24	\$1.34	\$1.44	\$1.56	\$2.01	\$2.29	\$2.58
Backings	up to 1"	1.01 - 1.5"	1.56 - 2"	2.01 - 2.5"	2.56 - 3"	3.01 - 3.5"	3.56 - 4"	4.01 - 4.5"	4.56 - 5"	5.01 - 5.5"	5.56 - 6"	6.01 - 6.5"	6.56 - 7"	7.01 - 7.5"
Velcro (1 side)	\$0.40	\$0.40	\$0.40	\$0.40	\$0.50	\$0.50	\$0.50	\$0.50	\$0.60	\$0.60	\$0.60	n/a	n/a	n/a
Velcro (2 sides)	\$0.70	\$0.70	\$0.70	\$0.70	\$1.00	\$1.00	\$1.00	\$1.00	\$1.20	\$1.20	\$1.20	n/a	n/a	n/a
Pressure Sens.	\$0.12	\$0.12	\$0.12	\$0.12	\$0.18	\$0.18	\$0.18	\$0.18	\$0.24	\$0.24	\$0.24	\$0.24	\$0.30	\$0.30

(Width + Height) / 2 = size for price (round up) Size Calculated

7-10 business days

12-14 business days

25 pcs Minimum Quan tv Set up Charge

Free Setup Below 5": Above 5": \$60.00 (includes 2 pieces) \$80.00 (includes 2 pieces)

Sample Lead Time Produc on Lead Time

Sample Charge

Size Calculated

Heat-Sealed Backing Merrow or S tched Border Addi onal Charges Addi onal Colors (over 5)

Metallic Threads 20% per color Polybagging \$0.15 Barcode or UPC \$0.10 Barcode & Polybag

12mm W

Min Emblem Size Max Emblem Size Min Font Size

190mm W 3mm Height 12 Max Number of Colors

**Woven Garment Labels** 

**Price Chart** 

		Quan ty	up to 1"	1.01 - 1.5"	1.56 - 2"	2.01 - 2
Minimum Quan ty	50 pcs	50-99	\$1.92	\$1.95	\$1.99	\$2.0
Set up Charge	Free Setup	100-199	\$0.97	\$0.98	\$1.01	\$1.0
Sample Charge	\$60 (includes 2 pieces)	200-299	\$0.49	\$0.50	\$0.53	\$0.5
Sample Lead Time	7-10 business days	300-499	\$0.34	\$0.35	\$0.36	\$0.3
Produc on Lead Time	12-14 business days	500-999	\$0.21	\$0.21	\$0.24	\$0.2
		1000-1999	\$0.11	\$0.13	\$0.14	\$0.1
Price Includes	Up to 3 colors	2000-4999	\$0.07	\$0.08	\$0.10	\$0.1

Regular taffeta, non-laser cut labels without backing Straight Cut, End Fold, Center Fold (label types)

Addi onal Colors (over 5)

(Width + Height) / 2 = size for price (round up)

Metallic Threads 20% per color Damask or Sa n Miter Fold Label \$0.04

Quan ty	up to 1"	1.01 - 1.5"	1.56 - 2"	2.01 - 2.5"	2.56 - 3"	3.01 - 3.5"	3.56 - 4"	4.01 - 4.5"
50-99	\$1.92	\$1.95	\$1.99	\$2.03	\$2.09	\$2.13	\$2.19	\$2.26
100-199	\$0.97	\$0.98	\$1.01	\$1.02	\$1.09	\$1.14	\$1.20	\$1.26
200-299	\$0.49	\$0.50	\$0.53	\$0.55	\$0.59	\$0.63	\$0.68	\$0.73
300-499	\$0.34	\$0.35	\$0.36	\$0.38	\$0.42	\$0.45	\$0.49	\$0.54
500-999	\$0.21	\$0.21	\$0.24	\$0.25	\$0.29	\$0.33	\$0.36	\$0.41
1000-1999	\$0.11	\$0.13	\$0.14	\$0.15	\$0.19	\$0.22	\$0.25	\$0.29
2000-4999	\$0.07	\$0.08	\$0.10	\$0.11	\$0.14	\$0.17	\$0.21	\$0.25
Add. Colors	\$0.07	\$0.07	\$0.08	\$0.08	\$0.09	\$0.09	\$0.10	\$0.10

Min Emblem Size Max Emblem Size 200mm W 3mm Height Max Number of Colors



**Dye Sublimated** 

Price Chart

### **Merrow Border**

Quantity	up to 4 sq"	4.01 to 9 sq"	9.01 to 16 sq"	16.01 to 25 sq"	25.01 to 36 sq"	36.01 to 49 sq"	49.01 to 64 sq"	64.01 to 81 sq"
25	\$1.38	\$1.73	\$2.16	\$2.70	\$3.37	\$4.21	\$5.26	\$6.58
50	\$1.30	\$1.63	\$2.03	\$2.54	\$3.17	\$3.97	\$4.96	\$6.20
100	\$1.17	\$1.46	\$1.83	\$2.29	\$2.86	\$3.57	\$4.46	\$5.58
200	\$1.13	\$1.41	\$1.77	\$2.21	\$2.76	\$3.45	\$4.31	\$5.39
300	\$1.09	\$1.36	\$1.70	\$2.13	\$2.66	\$3.33	\$4.16	\$5.20
500	\$0.97	\$1.21	\$1.52	\$1.89	\$2.37	\$2.96	\$3.70	\$4.63
1000	\$0.92	\$1.15	\$1.44	\$1.80	\$2.25	\$2.81	\$3.51	\$4.39
Backings	up to 4 sq"	4.01 to 9 sq"	9.01 to 16 sq"	16.01 to 25 sq"	25.01 to 36 sq"	36.01 to 49 sq"	49.01 to 64 sq"	64.01 to 81 sq"
Velcro (1 side)	\$0.40	\$0.50	\$0.50	\$0.60	\$0.60	n/a	n/a	n/a
Velcro (2 sides)	\$0.70	\$1.00	\$1.00	\$1.20	\$1.20	n/a	n/a	n/a
Pressure Sens.	\$0.12	\$0.18	\$0.18	\$0.24	\$0.24	\$0.30	\$0.30	\$0.30

Size Calculated Width x Height = Square Inches (round up)

5-7 business days\*

**Minimum Quantity** Free Setup

Sample Charge \$60 (includes 2 pieces) Sample Lead Time 2-3 business days

Production Lead Time

Price Includes

Set up Charge

\*Lead time can change based on quantity, design

complexity and border type

Merrow Border Poly Twill Fabric

Low-Melt Backing (Non-Industrial)

**Additional Charges** 

Metallic Border \$0.20 each

Artwork Requirments

Vector Artwork

**Product Guidelines** 

Min Emblem Size 1"W x 1"H

Max Emblem Size 11"W x 17"H Min Font Size 3mm Height

### **Laser Cut (No Border)**

Quantity	up to 4 sq"	4.01 to 9 sq"	9.01 to 16 sq"	16.01 to 25 sq"	25.01 to 36 sq"	36.01 to 49 sq"	49.01 to 64 sq"	64.01 to 81 sq"
25	\$1.59	\$1.98	\$2.48	\$3.10	\$3.87	\$4.84	\$6.05	\$7.57
50	\$1.50	\$1.87	\$2.34	\$2.92	\$3.65	\$4.56	\$5.70	\$7.13
100	\$1.35	\$1.68	\$2.10	\$2.63	\$3.28	\$4.11	\$5.13	\$6.42
200	\$1.30	\$1.62	\$2.03	\$2.54	\$3.17	\$3.97	\$4.96	\$6.20
300	\$1.25	\$1.57	\$1.96	\$2.45	\$3.06	\$3.83	\$4.78	\$5.98
500	\$1.12	\$1.39	\$1.74	\$2.18	\$2.72	\$3.40	\$4.26	\$5.32
1000	\$1.06	\$1.32	\$1.65	\$2.07	\$2.58	\$3.23	\$4.04	\$5.04
Backings	up to 4 sq"	4.01 to 9 sq"	9.01 to 16 sq"	16.01 to 25 sq"	25.01 to 36 sq"	36.01 to 49 sq"	49.01 to 64 sq"	64.01 to 81 sq"
Velcro (1 side)	\$0.40	\$0.50	\$0.50	\$0.60	\$0.60	n/a	n/a	n/a
Velcro (2 sides)	\$0.70	\$1.00	\$1.00	\$1.20	\$1.20	n/a	n/a	n/a
Pressure Sens.	\$0.12	\$0.18	\$0.18	\$0.24	\$0.24	\$0.30	\$0.30	\$0.30

7.17.20

Width x Height = Square Inches (round up) Size Calculated

Minimum Quantity 25 pcs Set up Charge Free Setup Sample Charge \$60 (includes 2 pieces)

Sample Lead Time 2-3 business days **Production Lead Time** 5-7 business days\*

Price Includes

\*Lead time can change based on quantity, design

complexity and border type

Laser Cut Shape (No Border) Poly Twill Fabric

Low-Melt Backing (Non-Industrial)

**Additional Charges** 

Stitched Border 10% each

**Artwork Requirments** Vector Artwork

**Product Guidelines** 

Min Emblem Size 1"W x 1"H Max Emblem Size 11"W x 17"H Min Font Size 3mm Height



## **TACKLE TWILL APPLIQUES**

**Price Chart** 

### 1 LAYER FABRIC (TWILL OR FELT)

# LAYERS	# LINES	STITCH TYPE
1	1	ZIG ZAG
1	2	ZIG ZAG
1	3	ZIG ZAG

50 pcs	0 pcs 100 pcs		500 pcs
\$5.15	\$5.02	\$4.96	\$4.88
\$6.30	\$5.88	\$5.46	\$5.15
\$6.55	\$6.13	\$5.71	\$5.28

### **2 LAYERS FABRIC (TWILL OR FELT)**

# LAYERS	# LINES	STITCH TYPE
2	1	ZIG ZAG
2	2	ZIG ZAG
2	3	ZIG ZAG

50 pcs	100 pcs	200 pcs	500 pcs
\$6.15	\$5.73	\$5.31	\$5.00
\$6.35	\$6.00	\$5.75	\$5.35
\$6.90	\$6.34	\$6.18	\$6.06

5.21.21

**Price Calculated** Select Number of Fabric Layers & Number of Lines

**Minimum Quantity** 50 pcs Free Setup Set up Charge

Sample Charge \$60 (includes 1 piece)

Sample Lead Time 5-7 business days

**Production Lead Time** 12-14 business days

#### Specifications

Max Size: 12"W X Proportionate Height Border: Zig Zag or Running Stitch (Not Satin)

Letters per Line: Average 9

Second Line can be: Text, Logo, Date, Etc

Simple Designs

**Price Includes** Poly Twill or Felt Fabric

> Zig Zag or Running Stitch Border Low-Melt Backing on Carrier Paper

Number of Fabric Layers: 1-2

\*\*Orders that fall outside of these general guidelineswill be quoted on a per order basis \*\* (i.e. excessive stitch count, unusual layout, larger qty, satin stitched border, etc)

#### Examples









### PennTrans® Heat Transfer

**Price Chart** 

### **Home Laundry**

Quantity	Up to 6.25 sq" (ex 2 x 2)	6.26 - 16 sq" (ex 3 x 3)	16.01 - 49 sq" (ex 5 x 5)	49.01 - 90 sq" (ex 8 x 8)	90.01 - 120 sq" (ex 10 x 10)
25-49	\$4.05	\$4.45	\$5.89	\$7.04	\$10.64
50-99	\$2.68	\$3.22	\$4.21	\$5.44	\$8.57
100-199	\$1.68	\$2.18	\$2.67	\$3.43	\$5.48
200-299	\$1.40	\$1.90	\$2.24	\$2.81	\$4.55
300-499	\$1.17	\$1.67	\$2.01	\$2.57	\$4.19
500-999	\$1.09	\$1.58	\$1.86	\$2.43	\$3.96
1000-2499	\$1.01	\$1.50	\$1.72	\$2.28	\$3.81
2500-4999	\$0.96	\$1.44	\$1.62	\$2.18	\$3.73
5000-9999	\$0.92	\$1.40	\$1.55	\$2.11	\$3.65

11.25.20

Reflective Heat Transfer - Call for Quote

**Sample Charge** 

Width x Height = Square Inches (round up) **Size Calculated** 

**Minimum Quantity** 25 pcs **Additional Information** 

Set up Charge Free Setup Must specify garment type & color

No Samples Home Laundry Only Sample Lead Time n/a

**Production Lead Time** 3-4 business days **Artwork Requirements** 

> Vector Artwork Sized to scale



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